



LEAN, WHAT IT MEANS TO STATE GOVERNMENT

Kate McGovern, MPA, Ph.D.
Associate Professor
NH Bureau of
Education & Training



"Since I became Governor, I have focused on finding ways to make government work better for the citizens of New Hampshire.

By seeking to continuously improve the way we do business, we are able to offer better service to New Hampshire citizens - our customers - and to make better use of scarce resources.

I applaud the use of 'Lean' and other techniques that have allowed state agencies to streamline processes, improve response times, and provide better service to the citizens and businesses of our state."

Governor John Lynch



LEAN Process Improvement

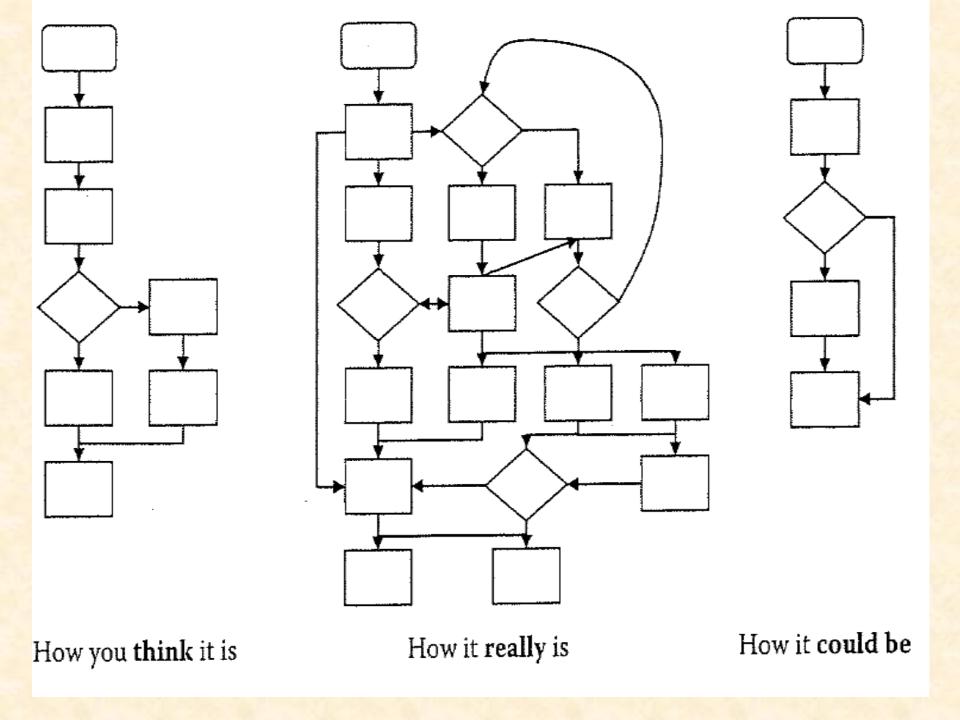
Organized Common Sense

LEAN increases efficiency & decreases waste

- Using empirical methods to decide what matters, rather than uncritically accepting preexisting ideas.
- Adding value to the customer

Tools & Philosophy

- Lean as a set of "tools" that assist in the identification and steady elimination of waste
 - As waste is eliminated quality improves while production time and cost are reduced.
- Lean focuses on the "flow" or smoothness of work.



Demand:

25 Pizza Customers in line to order 25 large pies and 15 small pies.

Capacity:

on duty

2 pizza makers

Quantifying VSM Example

Inventory:

2 pizza makers for three hours

40 large dough balls, 20 small dough balls 2 gallons of sauce and 3 lbs of cheese on hand.

Slice

Pie

Remove

Pie

Change-over Time:

15 seconds to put on oven mitt and walk from preptable to oven

Sprinkle

Cheese

Capacity:

Oven fits 6 large pies or 9 small pies



Toss Ladle Sauce

Capacity:

1 ladle

Staff Time: 3
Minutes

VA: 2 Minutes (to shape dough)

NVA: 1 minute (showing off) Cycle Time of Open Oven step:

Open

Oven

O.5 minute from end of Sprinkling to having oven door completely open



Cycle Time of Remove Pie step:

10 minutes from end of Close Oven to Removing Pie from oven and having it ready for slicing



7 Areas of Waste in Administration

Backlogs

Waiting & searching time

Processing errors Unnecessary activities

Double handling

Information loops

Excessive control and approval process

Source: DHHS Project Manual

Faster, Better, Cheaper

- Typically, businesses trying to speed up production must pay more, or produce an inferior (rushed) product, or both.
 - If you need it fast, you have to pay more, or be prepared to trade off quality for speed.
- LEAN combines methodology with philosophy to do all three: get things done faster, better & cheaper.





HERE is Edward Bear, coming downstairs now, bump, bump, bump, on the back of his head, behind Christopher Robin.

It is, as far as he knows, the only way of coming downstairs, but sometimes he feels that there really is another way, if only he could stop bumping for a moment and think of it.

From A.A. Milne's Winnie the Pooh Series

Vantage Point





The people who do the work are on the Lean team

- Responsibility & Empowerment
 - No more "they won't let us"
 - "They" "We"

- Quality is everyone's responsibility
- Workers have ownership
- Management has trust

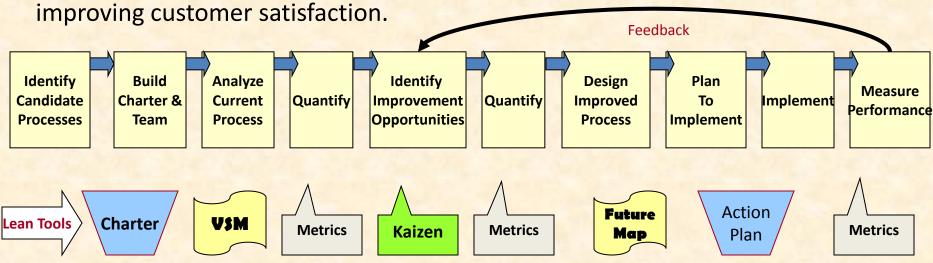
The 5 Whys



Lean Process Improvement

 Minimizes the resources required to deliver a service by eliminating waste (non-value added activities) that increase costs, lead and cycle times and inventory requirements.

•By examining a process with the objective of reducing its number of steps, an organization will gain speed of delivery and reduce risks to quality thereby improving customer satisfaction.

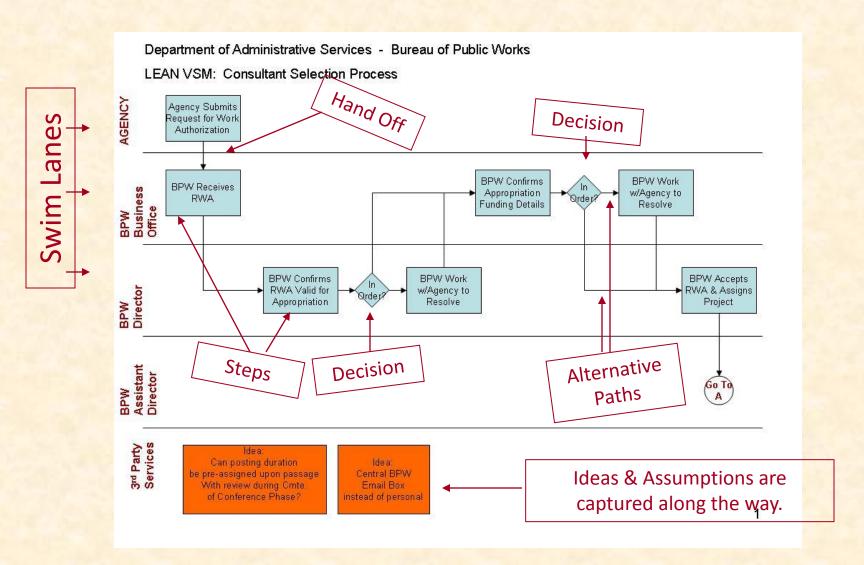


Elements of a Charter

- ✓ Indicate sponsorship
- √ Identify and describe the process to be improved
- √ Clearly identify the bookends (scope)
- ✓ Describe the problem to be solved
- ✓ Establish preliminary goals
- ✓ Identify the customers of the process
- √ Identify the team members
- ✓ List the resources authorized for the project team
- ✓ Identify decision-making authority of the team and expectations of each role



Value Stream Mapping



Government Finance Review December 2011

Gwinnet County's Department of Financial Services Embraces Lean –

Richard Reagan, Director of Strategic Business

Development in the Finance Department. (p. 10-16)

Eight Sources of Waste and How to Eliminate Them: Improving Performance with Lean Management Techniques –

Shayne Kavanagh & David Krings (p. 18-24)

Lean is an organizational performance management system characterized by a collaborative approach between employees and managers to identify and minimize or eliminate activities that do not create value for the customers of a business process, or stakeholders.

(Kavanagh & Krings, p. 19)

Projects in the Gwinnett County's Dept of Financial Services

Twelve successful projects, including

- Tax Returns: Processing time cut in half
- Residential appeals: Reduced 14 steps to 6;
 processing rate went from 65/day to 209/day
- Fleet management: reduction of 35 steps to 16

As of October 2011, 8 project charters were being drafted for action within 180 days.

Transport & Waiting

Suboptimal office layout and task assignments contribute to waste.

- Is staff well positioned to greet customers and perform assigned tasks?
- Are frontline staff empowered to help customers or are customers waiting to be handed off to another section for the next step in the process?

A turbo-charged bad process?

If technology is applied to a situation that uses people ineffectively, or if process design is less than optimal, technology will, at best, help save some time, or, at worst, help the organization do the wrong things faster...



(Kavanagh & Krings, p. 20)

The Lean Philosophy

- Many people associate Lean with tools for mapping business processes, identifying improvement, and charting progress.
- However, Lean is an attitude and philosophy about continuous improvement and striving for a state of perfection where every action created value for customers and citizens.
- Perfection is an unobtainable idea, of course, but the Lean organization is always looking for ways to do things better.

(Kavanagh & Krings, p. 19)

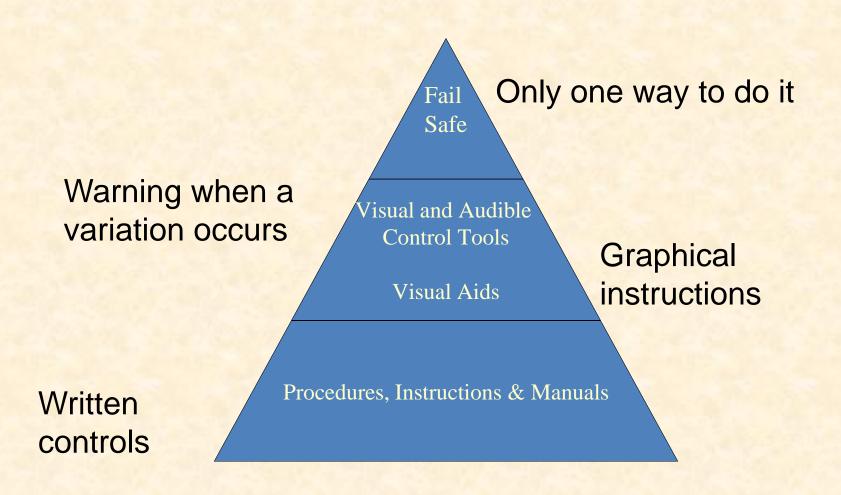
Over-processing Waste

- Over-produced reports (too long, too elaborate?)
- Copying more people than necessary?
- Making unnecessary rules?

Inspection & Checking

- A process should produced reliable results the first time work is performed. Hence, inspection (or double-triple-quadruple) checking is a potential form of waste.
- Ex) requiring 4 signatures is likely to add more in cost to the purchasing process than creating value – it might be destroying value if multiple checkers feel they can relax because there are so many other checkers.

Compliance Pyramid



Lean in the Public Sector

Three Types of Customers

- The Citizen wants satisfaction, fair treatment, accuracy & timeliness
- The Governing Body (City Council or Legislature) – want satisfied citizens and assurance that the process protects against risk from fraud and abuse
- Other Departments Want accurate, timely and courteous interactions

(Kavanagh & Krings, p. 19)

Identify your Customer

The **customer** for the process you have selected is the end user - at the final step of the process boundary you have established for this project.

You also have internal customers at each step of the process, as the work is passed forward.

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The MS-1 Lean Process

1

• The first step was to map our current process.

2

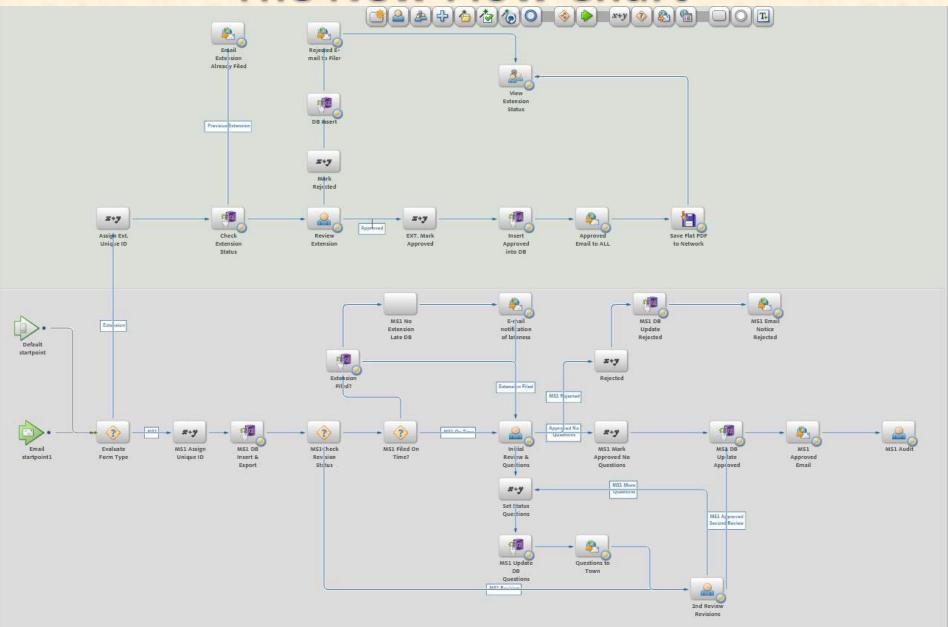
 We identified areas where the holdups were occurring.

3

 We reviewed the entire process to determine the number of "stops" and manual reviews each form was receiving



The New Flow Chart



ACCOMPLISHMENTS

Created a "smart form"

Eliminated data entry

Improved data accuracy

Increased quality control

Provides cost saving by eliminating mailing expense

Start with the easy stuff – get some quick victories

The opportunities of process based improvement in the public sector have been described not as "low hanging fruit but apples on the floor"



Future State Report to Sponsor

- Review your Charter what were you authorized to do?
- Is the Team's Future State within the scope of authorized work?
- Do you want to propose an Ideal Future State
 & Interim Future State?
- Do you want to recommend multiple options for timing or scope of the implementation?
- Resource considerations?

Lean – Payroll 7/27-8/2 2010

As Monty Hall would say



We propose 3 different tiers/options for you to consider



Curtain # 1

Curtain #2

Or

Curtain #3

Communication Plan

Share information on status of project activities, lessons learned and critical dependencies to ensure success. The Communication Plan includes:

- The type of information to be produced
- With whom the information will be shared
- When the information will be shared
- Mechanisms for the project team and stakeholders to provide feedback to project management.

7/30/60/90 Day Reviews

Project Team meets with the Sponsor to confirm that deliverables are on target.

Value stream manager or Lean facilitator reports the progress to the agency's Lean coordinator

Celebrate each milestone





- NH unemployment compensation appeals increased from 522 in May 2008 to a backlog of 2,762 in 2010.
- Average age of a pending appeal went from 26.3 days to 163.6 days.
- By the end of 2010, NH ranked last in the country for case aging.



Results

- Beginning March 2011, NH met federal time lapse standards for the first time in 2 years.
- Average age of a pending appeal was reduced from 163.6 to 18.4 days.
- At the end of 2011, NH had moved from 50th to 16th nationally for case aging.





Quarterly Meetings E-Studio Forum http://Lean.nh.gov

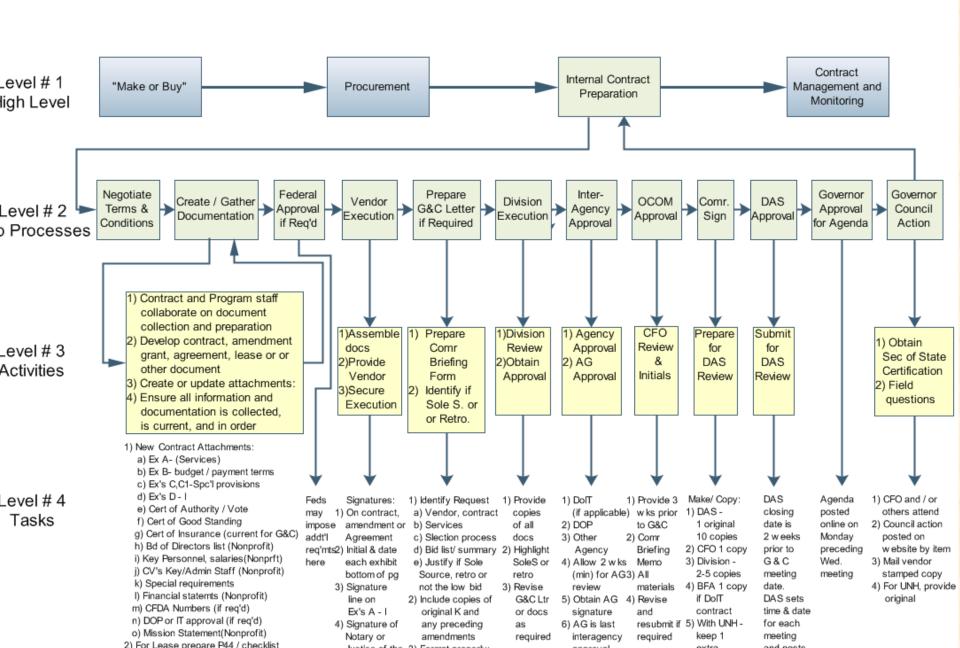


NH Bureau of Education & Training's

Continuous Improvement Practitioner (CIP) Program

- Introductory class
- Lean Facilitator Training
- Lean Change Management
- Practicum: 2 Days of Facilitation

DHHS Contracting Process - Current State



Pre-Training	Day One	Day Two	Day Three	Post-Training
Identify Sponsor,	Introduction to	Complete	VSM Draft	Team Meets to
Facilitator(s)	Lean	 Steps/Order 	 Steps/Order 	prepare plan & report
Select Team	* Chartering	 Decision Points 	 Decision 	to Sponsor – confirm
Draft Charter –	* VSM	 Feedback 	Points	Future Stream Map
(see attached	* Kaizen	Loops	 Feedback 	and Final Charter
directions)	Introduce Value	 Swim Lanes 	Loops	 Team presents
Facilitator meets	Stream	 Ideas & 	 Dependencies 	plan to Sponsor
with	Mapping	Assumptions	Tabulating Data	for approval of
Project Manager	Begin mapping	 Data Sheets 	Implementation	charter/plan
	the	Introduce Methods	Plan - including	implementation.
	Wrap-up	Recorder: Capture	follow-up &	 Decisions on
	Optional:	Current State	Communication	timeline for
The state of the s	Calibration	VSM in a flow	Plan	action,
	meeting – the	chart.	Recorder:	deliverables &
	facilitator &	Calibration meeting	Capture Future	30/60/90 day
	Project manager		State VSM in	reviews.
	meet with the		flow chart.	 Measure results,
	Sponsor		Calibration	communicate and
			meeting	celebrate
	ALCOHOLD THE T			ne statement
Sponsor Driven	Facilitated	Facilitated	Facilitated	Project Manager
				Driven





http://www.governing.com/blogs/public-great